

## CIGARETTE SPECIFICATION

STOCKTON STREET  
L&M LS REGULAR FTB - AUSTRALIA TAR/NICOTINE/CO  
BRAND CODE-5160 (AUS)

EFFECTIVE DATE: 11/16/92  
AUSTRALIA

APPLIES TO EXPORT FORMULAS

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|                     |   |        |          |          |   |        |         |      |   |      |
|---------------------|---|--------|----------|----------|---|--------|---------|------|---|------|
| CIGARETTE LENGTH    | 1 | 79.0   | MM       | FTC TAR  | 1 | 12.5   | MG/CIOT | 12.0 | ± | 11.8 |
| TOBACCO ROD CIRCUM. | 1 | 24.80  | MM       |          |   |        |         |      |   |      |
| TOBACCO ROD LENGTH  | 1 | 60.0   | MM       |          |   |        |         |      |   |      |
| FILTER LENGTH       | 1 | 19.0   | MM       | NICOTINE | 1 | < 1.50 | MG/CIOT |      |   |      |
| TIPPING LENGTH      | 1 | 28.000 | MM       | CO       | 1 | < 15.0 | MG/CIOT |      |   |      |
| TOTAL R.T.D.        | 1 | 4.70   | INH. H2O |          |   |        |         |      |   |      |
| DILUTION TARGET     | 1 | 15.0   | 4/4      | 5.0 %    |   |        |         |      |   |      |

TIPPING PAPER : NORM X 2700M WHITE DOL KC TYPE C 12-690-B LASER PERFORATED

GLUE ROLLER/ TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -  
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 MM 1 ROW 27.00 6.5 X 20MM

TIPPING ADHESIVE : FINOLEY LB107 PVA 62-085-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A5150 - 12.50% L&M REGULAR FTB

CIGARETTE PAPER /USE UP: 27.25MM X 6700M 27CU/0.6%(K/D156/1127561 10-703-A  
REPLACE WITH : 27.00MM X 6700M 27CU/0.6% 100% FLAX 10-773-A

INK : "INK FOR PRINT DIE AND EXPORT OVERPRINTS"  
: MAROON FRY #93043 (MK 9/MK 10/PROTOS) 60-512-A

PRINT DIE : L&M ("BLOCK" DIE - PER EXPORT SHIPPING INSTRUCTIONS)

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COMMENTS : PER STATEMENT ON PACK, TAR/NIC/CO PACK BANDING:  
: 16.0/1.5/15.01 MG/CIOT, AUSTRALIA GOV'T AGREED  
: SMOKE METHOD IS FTC @ 30MM BUTT LENGTH

REASON FOR CHANGE : CIOT PAPER SLIT WIDTH CHANGED FROM 27.25MM  
: (10-703-A) USE UP/REPLACE WITH 27MM (10-773-A),  
: HEADS/ADH UPDATED, WEIGHTS CHANGED, OK TO MIX  
: FINISHED CIGARETTES,

PREPARED BY : J. R. V. SMITH PRINTING DATE : 11/16/92  
PREPARATION DATE : 11/16/92 PRINTING TIME : 7:55:51

APPROVED BY: E. D. Wall SUPERSEDES SPECIFICATION DATED: 8/13/92